

MINTUES OF THE KETTON LIAISON COMMITTEE

HELD AT

HANSON CEMENT KETTON WORKS ON WEDNESDAY 28TH NOVEMBER 2018

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|----------|--------------|------------------------|
| Present: | Tim Fox | Hanson Cement |
| | K Burton | Environmental Agency |
| | Kate Stark | Environmental Agency |
| | M Cade | Ketton Parish Council |
| | D Brown | Tinwell Parish Council |
| | P Knighton | Hanson Cement |
| | M Warrington | Ketton Parish Council |
| | R Kelly | Tinwell Parish Council |
| | A Mytton | Hanson Cement |

1.0 APOLOGIES FOR ABSENCE

S Jones (Hanson), C Daly (Hanson), D Jarvis (TPC), G Conde (KPC), N Elliott (Hanson), T Mitchell (Hanson), G Brown (RCC).

2.0 ACTION POINTS/MINUTES OF THE PREVIOUS MEETING

TF confirmed that due to the work load it had not been possible to install a drop kerb at the bottom of Ketco Avenue. Stewart has spoken to G Brown concerning this and Hanson await formal permission to carry out the works from RCC

Action TF

Ref the visit to the bag filter that had not yet taken place, all of the Liaison Committee to be invited late spring for a full site visit and look at the bag filter project.

Action TF/TM

It was confirmed speed checks were being completed on Pit Lane but not in Tinwell village itself. Security to carryout random speed checks in Tinwell. (Actioned)

3.0 MATTERS ARISING

None

4.0 UPDATE

Health and Safety

Two LTI's had occurred, we were engaging with the workforce to improve the work place facilities. Kiln 8 bag filter project had seen an increase in incidents including one heart attack to a contractor but overall performance was good.

Overhead hanging asbestos on silo 17 had been removed safely. Everyone was being encouraged to continue reporting near hits.

Operations

The September shutdown was brought forward to August due to EUETS. We are currently building up clinker so we can supply customers during the January shutdown arranged for the 19th of January to the 13th of February 2019.

Capex and Investment

Capital investment continues on site, 7.4 million was spent on the bag filter project. Future projects include a Kiln dust return system, kiln cooler bag filter and purchasing of land for future quarrying.

TF gave brief information regarding the project for CEM II production, where the long term aim was to have CEM II with up to 16% filler replacing CEM I, this means less clinker and subsequently less CO2 to make it.

Personnel

A number of people were retiring at the end of the year. Two apprentices and a graduate trainee had started with us and Zulfiye Ozturk commenced on the 10th of December as the new Quality and Environmental Supervisor.

The Electrical Engineers position remains vacant and a number of changes in Engineering had taken place following a review of MIP (Maintenance Improvement Program) with new roles of 'Head of Maintenance Control Centre' and Inspectors being created.

CIP Programme

Ideas continue to be submitted.

Business Update

Brexit uncertainty continues but there were prospects for major infrastructure. Hinckley point volumes are coming through and Padeswood's project for a new vertical mill, rail export terminal (Bristol/South) and cement new silos are scheduled to be fully commissioned by February 2019.

Charity and Engagement Activities

The open day took place on the 30th of June and was very successful. A walk took place around the village and quarry, the Christmas Panto was taking place, we are currently running Mental Health Awareness sessions for employees and contractors, and we receive monthly visits by the site nurse.

We applied for the Quarry life awards with the Sand Martin project with the involvement Ketton School and we were runners up in the whole of the UK.

MC asked if a future walk takes place if it could be better advertised around the village via the notice boards. The Ketton walk was for our employees but we will make the liaison meeting aware if a further walk is planned in 2019

Environmental:

Complaints

In November three complaints had been received from residents in Pit Lane regarding a release of cement. The release had been reported to the EA. There were no complaints in August, September and October.

Emissions

Kiln 8 particulates are continuing to be low, below 10, these were being reviewed with the EA this afternoon. Sulphur dioxide is stable and fairly low due to sulphate levels in the materials.

Oxides Nitrogen (NOx) were also low, ammonia water is injected into the system at Ketton to control the NOx emissions. Prior to a shutdown the ammonia injection is turned off due to safety issues, the elevated NOx as a result is reported to the EA, this is normally twice a year. Carbon Monoxide and cooler particulates continue to remain low, cooler particulates levels permitted will be reduced to 10 by 2021.

TF to supply everyone updated copies of the emission results in January 2019. **Action TF**

Alternative Fuels

TF confirmed we were not using much MBM due to the fact it was relatively expensive, Profuel is a more sustainable material; the site is working with suppliers to source suitable Profuel for firing on the main burner on the kiln.

Trials on PFA continue and BEFESSA Alumina from secondary aluminium smelting plants was looking at being used as a replacement.

Quarry

It had been 4,737 days since the last LTI. Incorrect date on slide should be 2005. A huge focus on safety continued in the Quarry.

Drilling and Blasting

157 year to date, 5 complaints reference vibration and noise. PK confirmed that Mrs Hanley is called every day before the blast takes place, we were currently moving away from the houses heading towards the farm.

Environmental Permit

Four old landfill cells had been capped; monitoring the landfill boreholes is ongoing and that revision of the trigger levels is underway. Once two years of data had been achieved revised trigger levels should be able to be established.

KB reported that was of no real concern, once robust data was obtained the permit can be changed as we were currently exceeding the trigger levels and this was due to the influence of the old land fill. The EA continued to monitor it regularly.

It was confirmed that none of the water from the Landfill area ran into the water table that supplied Sinc Steam in the village.

QA Targets

Chemistry had been very good which had been beneficial for the Kiln.

Empingham Road

OS2 had been approved by the Inspector, it was expected that in March 2019 Hanson Contracting and a sub-contractor would commence work on this.

Ecology/Biodiversity

In conjunction with Ketton School, housing for the Sand Martins was built, but unfortunately despite visiting the nesting holes and taking in material they didn't nest. It was hoped they would come back next year to nest.

The Osprey visited the nesting platform but didn't lay any eggs this year; a camera was set up on them. It was also hoped they would also return next year. Bats, Badgers and Buttercups remained a high focus. Fallow deer and Roe Deer had also been seen, bats were currently in hibernation.

MW asked if the picture presented at the Liaison meeting of the land where Empingham road bridge work was taking place could be put in the next edition of the village Chatter box.

Action TF/PK

MC advised that the bee orchids on Ketco Avenue were mowed over last year. TF confirmed the land no longer belonged to us. New developer to be advised of their existence. **Action TF**

5.0 ENVIRONMENT AGENCY

KB reported he had visited site in July, October and November his main focus was on the landfill monitoring on the boreholes.

The company is working on some work of the small filter units and monitoring to ensure that they meet the required standard. RK asked for the dust units to be pointed out on the site tour.

KB explained that the site were in the process of carrying out some computer modelling on the plume to determine the impact in the locality.

The EA had not received any complaints over the last 6 months and would be discussing the release of cement as part of the meeting this afternoon.

6.0 RUTLAND COUNTY COUNCIL

No one present at the meeting.

7.0 KETTON PARISH COUNCIL

MC asked if the company had a spare towable gritter they could have to go behind a mower. TF not aware of one on site but would check. **Action TF**

TF to supply MC with a copy of the letter supplied to contractors Lorries on the rules and regulations regarding the restrictions. Parking on the cycle path still remains an issue. **Action TF**

MC noted the letter from Hanson regarding the new speed limit on Pit Lane and the issues of people not driving around the roundabout.

MC reported the parish Council would be coming back to talk to us regarding the Neighbourhood plan.

8.0 TINWELL PARISH COUNCIL

RK said the police van was doing more speed checks in the village but it would be useful for us to monitor the Lorries ourselves (Actioned) and write to the hauliers regarding the speed checking.

Any other Business

None reported.

End of Meeting
13.12.2018