MINUTES OF THE KETTON LIAISON COMMITTEE HELD AT

HANSON CEMENT KETTON WORKS ON WEDNESDAY 22nd NOVEMBER 2017

Present	S Jones	Hanson Cement
	T Fox	Hanson Cement
	M Warrington	Ketton Parish Council
	S Allen	Ketton Parish Council
	D Brown	Tinwell Parish Council
	G Pullan	Rutland County Council
	G Conde	Rutland County Council
	G Brown	Rutland County Council
	M Cade	Rutland County Council
	C Daly	Hanson Cement
	T Mitchell	Hanson Cement

1.0 APOLOGES FOR ABSENCE

Rita Kelly (TPC), T Charge (KPC), K Burton (EA)

2.0 ACTION POINTS/MINUTES OF THE PREVIOUS MEETING

All agreed. Action points completed.

3.0 MATTERS ARISING

None

4.0 <u>UPDATE</u>

Health & Safety

No further LTI's since January. Discussion ensued regarding Lorry Drivers attending site when their first language is not English and how this can be managed better.

Operations

The planed January shutdown will see the installation of Kiln 8 bag filter and new Cemprotech grates on cooler, a 12 million investment in total. Discussions

ensued regarding concerns over the noise profile from the new EP Fan. There will be 2 further shutdowns in May and September which will concentrate on the Tower clean down and critical maintenance

Priorities on site remain Safety Conversations, Guarding & Isolation, Structural Surveys and Electrical Surveys HV/LV, Lifting Equipment/Pressure systems, Vehicle/Pedestrian Management, Housekeeping. Environmental priorities will focus on chemical and oil storage, dust strategy and cement blowing line improvements and nuisance dust plants.

Capex and Investment – Continues with currently 25m investment within the Plant with major and minor projects across the site. GC commented that the working relationship between Hanson and the local community is very strong.

Personnel – Vacancies continue to be filled both internally and externally.

CIP Programme – CIP continues throughout the site – Ketton is a global leader

Sales/Production – Hinckley Point volumes are now starting to come through. Ribblesdale plant has a new Gas Scrubber being installed and Padeswood has a new Vertical Mill with new rail export and new Silos progressing. Business overall is down slightly. SJ to provide cement volumes for UK via MPA

Action SJ

Charity; Hanson continues to support local Charities, Schools and Events. Hanson was host to 375 visitors during 2017. An Open Day is planned for 30th June 2018.

Environmental;

No CO Trips so far this year, 5 valid dust complaints in October. The installation of the Bag Filter next year will put an end to any CO trips occurring.

Alternative Fuel usage is slowly increasing and we are achieving replacement rates of between 60-70%

Quarry & Estates;

Quarry LTI's – 4332 days since the last LTI in December 2005

Drilling and Blasting – 159 blasts YTD with contact from 8 residents for 13 different events, this is representative of 8% of Quarry operations

Minerals – Inspection with NCC Dan Szymanski on 2^{nd} November 2017, 45 inspected from 121 conditions, all were compliant with regard to condition precedents

Landfill Closure Plan is ongoing; an EA inspection was undertaken on 10th November. Drilling of the monitoring points is planned for Jan 2018.

QA Targets – /focused on AR, SR, Fe203 and Na20. The constant challenges remain with sustaining the correct balance of materials to achieve QA targets across the areas currently being worked. Hanson is currently assessing feasibilities and logistics to resuming use of PFA as an additional input due to significant increase in alkalis identified from core drilling.

Empingham Road Diversion – New Public Inquiry to start 1st May 2018

Ecology/Biodiversity – Ketton Quarry has been selected again as one of the UK sites in the Quarry Life Award, Ketton finished 3rd overall in 2016. This year Ketton has submitted a proposal for 2017/18 titled "Safe homes for Sand Martins" in the award category Biodiversity Management and Habitat and Species research. This is a joint venture between Hanson and Rutland Water with collaboration with Dr Tim Mackrill and Lloyd Park, both have featured on Countryfile/Spring Watch and have both been involved in previous projects namely the Osprey project and Water Vole release programme. Bats have been relocated to new boxes in Ketton Gorse and Quarry Access as defined within an EPSC. Redwings and Waxwings arrived in October from Scandinavia. The Ospreys who took up residence in the summer have now been tracked back to Senegal and we look forward to welcoming them back in 2018. Roe Deer have also been spotted on site.

5.0 Rutland County Council

GP commented that Hanson's current application was being addressed and the responses would be worked on next week. 2 requests for Information under the Environmental Information Act have been received from a local resident. The Council has received an application from a developer for 35 dwellings on the Crescent in Ketton and a meeting is being set up to discuss drainage issues. Discussions ensued regarding ownership of Pit Lane and the footpath at the bottom of The Avenue. Also what spec were the Hanson Lorries and were they Euro 6 Compliant – SJ to get confirmation from Distribution Manager. GC also commented of the lack of Distribution attendees at meetings.

Action SJ

6.0 Ketton Parish Council

The footpath running from Long Paddock to the Quarry Bridge is hardcore with some sharp stones it was requested that maybe this could be made more foot friendly, CD to look into this.

Action CD

7.0 <u>Tinwell Parish Council</u>

No Issues, new members of the village are taking part in village activities

8.0 Any Other Business

New dates for 2018 Meetings;

Wednesday 14th March Wednesday 18th July Wednesday 28th November

Start time 10.30am in the Main Visitors Room.